

High Density Polyethylene Smooth Liner™



Product Data

Property	Test Method	Values				
Thickness (min. ave.), mil (mm)	ASTM D5199*	30 (.75)	40 (1.0)	60 (1.5)	80 (2.0)	100 (2.5)
Thickness (lowest indiv.), mil (mm)	ASTM D5199*	27 (.68)	36 (.90)	54 (1.35)	72 (1.80)	90 (2.25)
*The thickness values may be changed due to project specifications (i.e., absolute minimum thickness)						
Density, g/cc, minimum	ASTM D792, Method B	0.94	0.94	0.94	0.94	0.94
Tensile Properties (ave. both directions)	ASTM D6693, Type IV					
Strength @ Yield (min. ave.), lb/in width (N/mm)	2 in/minute	66 (11.6)	88 (15.4)	132 (23.1)	176 (30.8)	220 (38.5)
Elongation @ Yield (min. ave.), % (GL=1.3in)	5 specimens in each direction	13	13	13	13	13
Strength @ Break (min. ave.), lb/in width (N/mm)		120 (21)	160 (28)	240 (42)	320 (56)	400 (70)
Elongation @ Break (min. ave.), % (GL=2.0in)		700	700	700	700	700
Tear Resistance (min. ave.), lbs. (N)	ASTM D1004	23 (102)	30 (133)	45 (200)	60 (267)	72 (320)
Puncture Resistance (min. ave.), lbs. (N)	ASTM D4833	60 (267)	80 (356)	120 (534)	160 (712)	190 (845)
Carbon Black Content (range in %)	ASTM D4218	2 - 3	2 - 3	2 - 3	2 - 3	2 - 3
Carbon Black Dispersion (Category)	ASTM D5596	Only near spherical agglomerates for 10 views: 9 views in Cat. 1 or 2, and 1 view in Cat. 3				
Stress Crack Resistance (Single Point NCTL), hours	ASTM D5397, Appendix	300	300	300	300	300
Oxidative Induction Time, minutes	ASTM D3895, 200°C, 1 atm O ₂	≥100	≥100	≥100	≥100	≥100
Melt Flow Index, g/10 minutes	ASTM D1238, 190°C, 2.16kg	≤1.0	≤1.0	≤1.0	≤1.0	≤1.0
Oven Aging	ASTM D5721	80	80	80	80	80
with HP OIT, (% retained after 90 days)	ASTM D5885, 150°C, 500psi O ₂					
UV Resistance	GRI GM11	20hr. Cycle @ 75°C/4 hr. dark condensation @ 60°C				
with HP OIT, (% retained after 1600 hours)	ASTM D5885, 150°C, 500psi O ₂	50	50	50	50	50

These product specifications meet or exceed GRI's GM13

Supply Information (Standard Roll Dimensions)

Thickness		Width		Length		Area (approx.)		Weight (average)	
mil	mm	ft	m	ft	m	ft ²	m ²	lbs	kg
30	.75	23	7	803.8	245	18,461	1,715	3,050	1,383
40	1.0	23	7	649.6	198	14,919	1,386	3,075	1,395
60	1.5	23	7	419.9	128	9,645	896	3,006	1,364
80	2.0	23	7	321.5	98	7,384	686	3,067	1,391
100	2.5	23	7	249.3	76	5,727	532	3,006	1,364

Notes:

All rolls are supplied with two slings. All rolls are wound on a 6 inch core. Special roll lengths are available on request.
All roll lengths and widths have a tolerance of ±1%

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