

# High Density Polyethylene Super Gripnet® Liner



## Product Data

Property	Test Method	Values			
Thickness (min. ave.), mil (mm)	ASTM D5994*	50 (1.25)	60 (1.5)	80 (2.0)	100 (2.5)
Thickness (lowest indiv.), mil (mm)	ASTM D5994*	50 (1.25)	54 (1.35)	72 (1.8)	90 (2.25)
*The thickness values may be changed due to project specifications (i.e., absolute minimum thickness)					
Drainage Stud Height (min. ave.), mil (mm)	GRI GM12	145 (3.68)	145 (3.68)	145 (3.68)	145 (3.68)
Friction Spike Height (min. ave.), mil (mm)	GRI GM12	175 (4.45)	175 (4.45)	175 (4.45)	175 (4.45)
Density, g/cc, minimum	ASTM D792, Method B	0.94	0.94	0.94	0.94
Tensile Properties (ave. both directions)	ASTM D6693, Type IV				
Strength @ Yield (min. ave.), lb/in width (N/mm)	2 in/minute	95 (16.6)	114 (20.0)	152 (26.6)	190 (33.3)
Elongation @ Yield (min. ave.), % (GL=1.3in)	5 specimens in each direction	13	13	13	13
Strength @ Break (min. ave.), lb/in width (N/mm)		105 (18.4)	126 (22.1)	168 (29.4)	210 (36.8)
Elongation @ Break (min. ave.), % (GL=2.0in)		200	200	200	200
Tear Resistance (min. ave.), lbs. (N)	ASTM D1004	38 (169)	40 (178)	53 (236)	64 (285)
Puncture Resistance (min. ave.), lbs. (N)	ASTM D4833	80 (356)	90 (400)	120 (534)	150 (667)
Carbon Black Content (range in %)	ASTM D4218	2 - 3	2 - 3	2 - 3	2 - 3
Carbon Black Dispersion (Category)	ASTM D5596	Only near spherical agglomerates for 10 views: 9 views in Cat. 1 or 2, and 1 view in Cat. 3			
Stress Crack Resistance (Single Point NCTL), hours	ASTM D5397, Appendix	300	300	300	300
Oxidative Induction Time, minutes	ASTM D3895, 200°C, 1 atm O <sub>2</sub>	≥100	≥100	≥100	≥100
Melt Flow Index, g/10 minutes	ASTM D1238, 190°C, 2.16kg	≤1.0	≤1.0	≤1.0	≤1.0
Oven Aging	ASTM D5721	80	80	80	80
with HP OIT, (% retained after 90 days)	ASTM D5885, 150°C, 500psi O <sub>2</sub>				
UV Resistance	GRI GM11	20hr. Cycle @ 75°C/4 hr. dark condensation @ 60°C			
with HP OIT, (% retained after 1600 hours)	ASTM D5885, 150°C, 500psi O <sub>2</sub>	50	50	50	50

These product specifications meet or exceed GRI's GM13

## Supply Information (Standard Roll Dimensions)

Thickness		Width		Length		Area (approx.)		Weight (average)	
mil	mm	ft	m	ft	m	ft <sup>2</sup>	m <sup>2</sup>	lbs	kg
50	1.25	23	7	280.2	85.4	6,435	598	2,750	1,248
60	1.5	23	7	280.2	85.4	6,435	598	2,800	1,270
80	2.0	23	7	280.2	85.4	6,435	598	3,550	1,610
100	2.5	23	7	164	50	3,768	350	2,418	1,096

### Notes:

*All rolls are supplied with two slings. All rolls are wound on a 6 inch core. Special roll lengths are available on request.  
All roll lengths and widths have a tolerance of ±1%*

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