

Linear Low Density Polyethylene Drain Liner®



Product Data

Property	Test Method	Values			
Thickness (min. ave.), mil (mm)	ASTM D5994*	50 (1.25)	60 (1.5)	80 (2.0)	100 (2.5)
Thickness (lowest indiv.), mil (mm)	ASTM D5994*	50 (1.25)	54 (1.35)	72 (1.8)	90 (2.25)
*The thickness values may be changed due to project specifications (i.e., absolute minimum thickness)					
Drainage Stud Height (min. ave.), mil (mm)	GRI GM12	145 (3.68)	145 (3.68)	145 (3.68)	145 (3.68)
Density, g/cc, maximum	ASTM D792, Method B	0.939	0.939	0.939	0.939
Tensile Properties (ave. both directions)	ASTM D6693, Type IV				
Strength @ Break (min. ave.), lb/in width (N/mm)	2 in/minute	105 (18.4)	126 (22.1)	168 (29.4)	210 (36.8)
Elongation @ Break (min. ave.), % (GL=2.0in)	5 specimens in each direction	300	300	300	300
Tear Resistance (min. ave.), lbs. (N)	ASTM D1004	30 (133)	40 (178)	53 (236)	67 (298)
Puncture Resistance (min. ave.), lbs. (N)	ASTM D4833	55 (245)	70 (311)	90 (400)	110 (489)
Carbon Black Content (range in %)	ASTM D4218	2 - 3	2 - 3	2 - 3	2 - 3
Carbon Black Dispersion (Category)	ASTM D5596	Only near spherical agglomerates for 10 views: 9 views in Cat. 1 or 2, and 1 view in Cat. 3			
Oxidative Induction Time, minutes	ASTM D3895, 200°C, 1 atm O ₂	≥100	≥100	≥100	≥100
Melt Flow Index, g/10 minutes	ASTM D1238, 190°C, 2.16kg	≤1.0	≤1.0	≤1.0	≤1.0
Oven Aging	ASTM D5721	60	60	60	60
with HP OIT, (% retained after 90 days)	ASTM D5885, 150°C, 500psi O ₂				
UV Resistance	GRI GM11	20hr. Cycle @ 75°C/4 hr. dark condensation @ 60°C			
with HP OIT, (% retained after 1600 hours)	ASTM D5885, 150°C, 500psi O ₂	35	35	35	35
2% Secant Modulus (max.), lb/in. (N/mm)	ASTM D5323	3000 (520)	3600 (630)	4800 (840)	6000 (1050)
Axi-Symmetric Break Resistance Strain, % (min.)	ASTM D5617	30	30	30	30

These product specifications meet or exceed GRI's GM17

Supply Information (Standard Roll Dimensions)

Thickness		Width		Length		Area (approx.)		Weight (average)	
mil	mm	ft	m	ft	m	ft ²	m ²	lbs	kg
50	1.25	23	7	263	80	6,028	560	2,060	934
60	1.5	23	7	263	80	6,028	560	2,295	1,041
80	2.0	23	7	230	70	5,274	490	2,489	1,129
100	2.5	23	7	197	60	4,521	420	2,481	1,196

Notes:

*All rolls are supplied with two slings. All rolls are wound on a 6 inch core. Special roll lengths are available on request.
All roll lengths and widths have a tolerance of ±1%*

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