

Linear Low Density Polyethylene Micro Spike® Liner



Product Data

Property	Test Method	Values			
Thickness, nominal, (mm)		40 (1.0)	60 (1.5)	80 (2.0)	100 (2.5)
Thickness (min. ave.), mil (mm)	ASTM D5994*	38 (.95)	57 (1.43)	76 (1.90)	95 (2.38)
Thickness (lowest indiv. for 8 of 10 spec.), mil (mm)	ASTM D5994*	36 (.90)	54 (1.35)	72 (1.80)	90 (2.25)
Thickness (lowest indiv. for 1 of 10 spec.), mil (mm)	ASTM D5994*	34 (.85)	51 (1.28)	68 (1.70)	85 (2.13)
*The thickness values may be changed due to project specifications (i.e., absolute minimum thickness)					
Asperity Height (min. ave.), mil (mm)	GRI GM12	16 (.41)	16 (.41)	16 (.41)	16 (.41)
Density, g/cc, maximum	ASTM D792, Method B	0.939	0.939	0.939	0.939
Tensile Properties (ave. both directions)	ASTM D6693, Type IV				
Strength @ Break (min. ave.), lb/in width (N/mm)	2 in/minute	112 (19.6)	168 (29.4)	224 (392)	280 (49.0)
Elongation @ Break (min. ave.), % (GL=2.0in)	5 specimens in each direction	400	400	400	400
Tear Resistance (min. ave.), lbs. (N)	ASTM D1004	25 (111)	36 (160)	50 (222)	60 (267)
Puncture Resistance (min. ave.), lbs. (N)	ASTM D4833	50 (222)	70 (310)	90 (400)	115 (512)
Carbon Black Content (range in %)	ASTM D4218	2 - 3	2 - 3	2 - 3	2 - 3
Carbon Black Dispersion (Category)	ASTM D5596	Only near spherical agglomerates for 10 views: 9 views in Cat. 1 or 2, and 1 view in Cat. 3			
Oxidative Induction Time, minutes	ASTM D3895, 200°C, 1 atm O ₂	≥100	≥100	≥100	≥100
Melt Flow Index, g/10 minutes	ASTM D1238, 190°C, 2.16kg	≤1.0	≤1.0	≤1.0	≤1.0
Oven Aging	ASTM D5721	60	60	60	60
with HP OIT, (% retained after 90 days)	ASTM D5885, 150°C, 500psi O ₂				
UV Resistance	GRI GM11	20hr. Cycle @ 75°C/4 hr. dark condensation @ 60°C			
with HP OIT, (% retained after 1600 hours)	ASTM D5885, 150°C, 500psi O ₂	35	35	35	35
2% Secant Modulus (max.), lb/in. (N/mm)	ASTM D5323	2400 (420)	3600 (630)	4800 (840)	6000 (1050)
Axi-Symmetric Break Resistance Strain, % (min.)	ASTM D5617	30	30	30	30

These product specifications meet or exceed GRI's GM17

Supply Information (Standard Roll Dimensions)

Thickness		Width		Length		Area (approx.)		Weight (average)	
mil	mm	ft	m	ft	m	ft ²	m ²	lbs	kg
40	1.0	23	7	600.1	182.9	13,782	1,280	3,325	1,510
60	1.5	23	7	410.1	125	9,419	875	3,356	1,522
80	2.0	23	7	328.1	100	7,535	700	3,306	1,500
100	2.5	23	7	246.1	75	5,651	525	3,167	1,436

Notes:

All rolls are supplied with two slings. All rolls are wound on a 6 inch core. Special roll lengths are available on request.

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